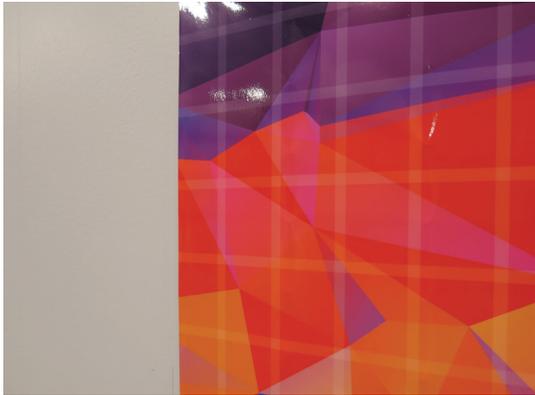


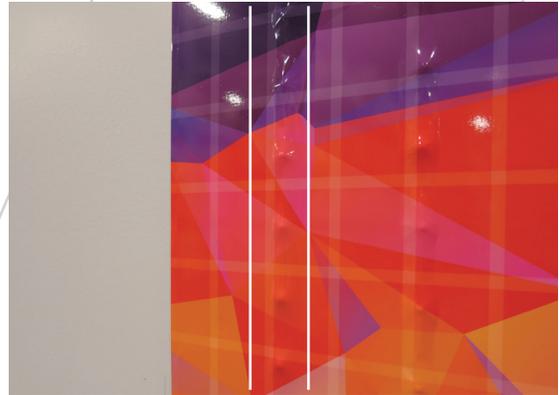
## ► How to Install on Rivets: Roller Methods

### TUNNEL METHOD

1. Remove release liner and drape the whole panel on the surface.



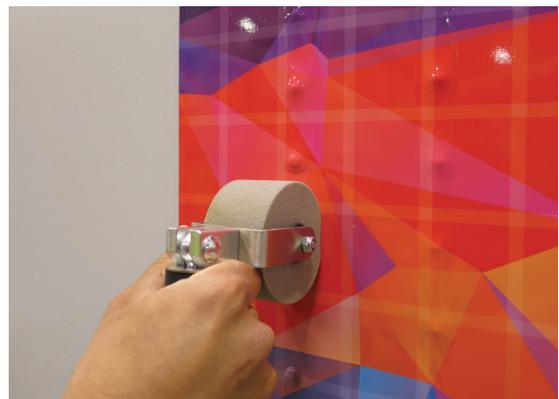
2. With a squeegee, apply the flat areas first, leaving a continuous tunnel of air approximately the width of the rivets.



3. Heat a section of film which covers 4-5 rivets. As you apply heat, the film will wrinkle but will flatten out once it reached its optimum temperature (180°F to 240°F).



4. Using a foam roller applicator, apply firm pressure over 3-4 rivets at a time. Going over too many rivets at a time may result in tenting because of the film cooling down.

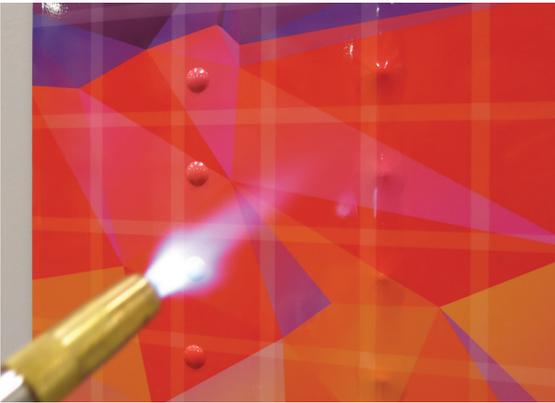




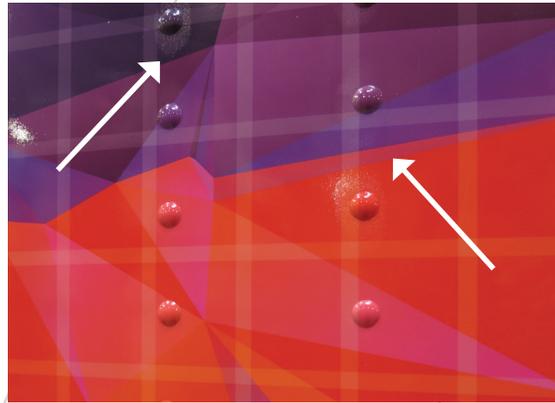
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### TUNNEL METHOD (CONTINUED)

- 5. Repeat Steps 3 and 4 until you finish the entire column of rivets and then move on to the next set.



- 6. Post-heat the film on the rivets to 200°F to 220°F (95°C to 105°C) because the foam roller tends to leave a rough texture.





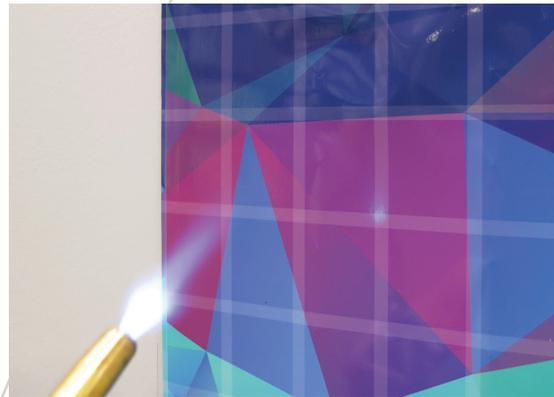
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## RIVET-FIRST METHOD

1. Remove release liner and drape the whole panel on the surface.



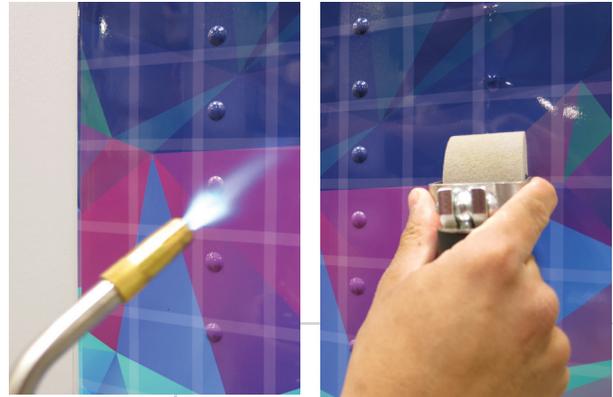
2. Heat a section of film which covers 4-5 rivets. As you apply heat, the film will wrinkle but will flatten out once it reaches its optimum temperature (180°F to 240°F).



3. Using a foam roller applicator, apply firm pressure over 3-4 rivets at a time. Going over too many rivets at a time may result in tenting because of the film cooling down.



4. Repeat Steps 2 and 3 until you finish the entire column of rivets and then move on to the next set.





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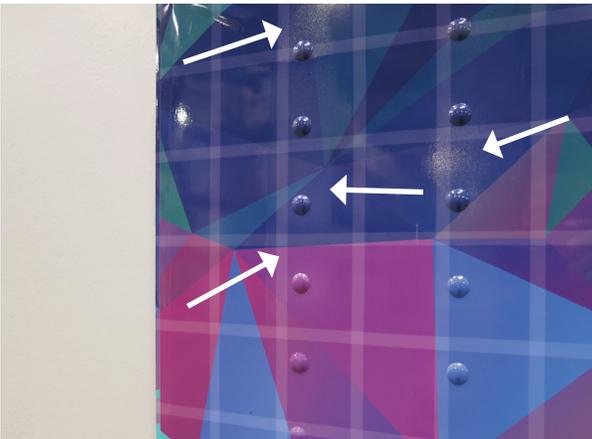
### RIVET-FIRST METHOD (CONTINUED)

5. With a squeegee, carefully apply the flat areas last.



**TIP:** Use light squeegee pressure during the first pass to avoid trapping bubbles in the flat areas.

6. Post-heat the film on the rivets to 200°F to 220°F (95°C to 105°C) because the foam roller tends to leave a rough texture.



March 2018